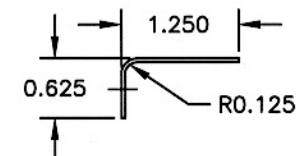


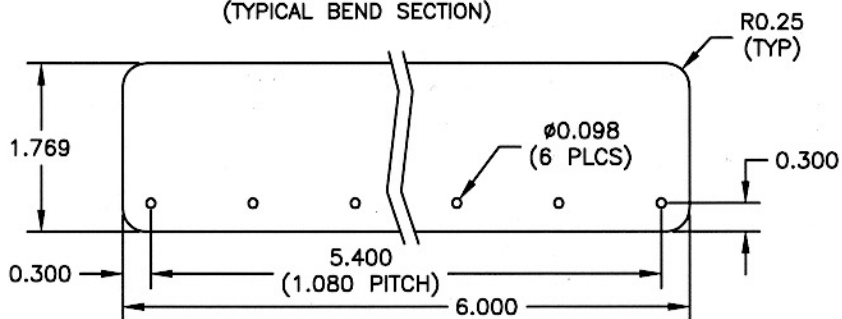


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3069	REV. B SHEET 1 OF 1
DATE 02.06.03		TITLE ANGLE	SCALE 1:2
A	02.03.07	NEW ISSUE	
B	02.06.03	INCREASE WIDTH FROM 0.750 TO 1.250	

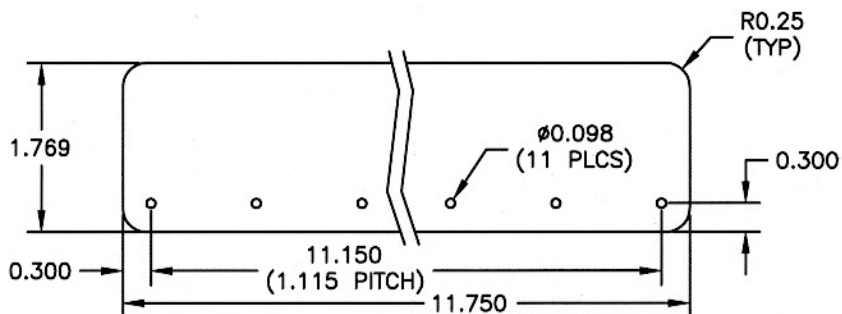
RELEASED
02.06.10 #



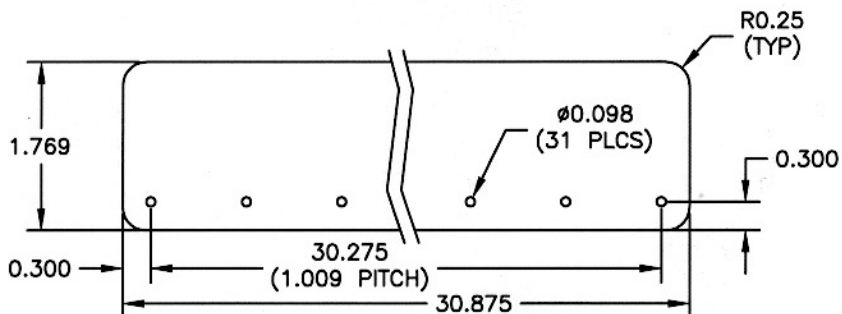
D3069-1/-3/-5
(TYPICAL BEND SECTION)



D3069-1 FLAT PATTERN



D3069-3 FLAT PATTERN



D3069-5 FLAT PATTERN

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
- 2) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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